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APPLICATION NO.	FILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/594,572	09/27/2006	Tamotsu Yamamoto	2006_1635A	6597
WENDEROTH, LIND & PONACK, L.L.P. 1030 15th Street, N.W., Suite 400 East Washington, DC 20005-1503			EXAMINER	
			YABUT, DANIEL D	
			ART UNIT	PAPER NUMBER
-			3656	
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Please find below and/or attached an Office communication concerning this application or proceeding.

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	Application No.	Applicant(s)			
	10/594,572	YAMAMOTO ET AL.			
Office Action Summary	Examiner	Art Unit			
	DANIEL YABUT	3656			
The MAILING DATE of this communication appears on the cover sheet with the correspondence address Period for Reply					
A SHORTENED STATUTORY PERIOD FOR REPLY WHICHEVER IS LONGER, FROM THE MAILING DA - Extensions of time may be available under the provisions of 37 CFR 1.13 after SIX (6) MONTHS from the mailing date of this communication. - If NO period for reply is specified above, the maximum statutory period w - Failure to reply within the set or extended period for reply will, by statute, Any reply received by the Office later than three months after the mailing earned patent term adjustment. See 37 CFR 1.704(b).	ATE OF THIS COMMUNICATION 16(a). In no event, however, may a reply be tin 11 apply and will expire SIX (6) MONTHS from 12 cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).			
Status					
 Responsive to communication(s) filed on <u>09 Not</u> This action is FINAL. Since this application is in condition for alloward closed in accordance with the practice under Exercise 	action is non-final. ice except for formal matters, pro				
Disposition of Claims					
 4) ☐ Claim(s) 1,4,11 and 15-19 is/are pending in the application. 4a) Of the above claim(s) 16 and 17 is/are withdrawn from consideration. 5) ☐ Claim(s) is/are allowed. 6) ☐ Claim(s) 1,4,11,15,18 and 19 is/are rejected. 7) ☐ Claim(s) is/are objected to. 8) ☐ Claim(s) are subject to restriction and/or election requirement. 					
Application Papers					
9) The specification is objected to by the Examiner 10) The drawing(s) filed on 27 September 2006 is/a Applicant may not request that any objection to the Replacement drawing sheet(s) including the correction of the oath or declaration is objected to by the Examiner 11.	re: a)⊠ accepted or b)□ object drawing(s) be held in abeyance. See on is required if the drawing(s) is ob	e 37 CFR 1.85(a). jected to. See 37 CFR 1.121(d).			
Priority under 35 U.S.C. § 119					
 12) Acknowledgment is made of a claim for foreign priority under 35 U.S.C. § 119(a)-(d) or (f). a) All b) Some * c) None of: 1. Certified copies of the priority documents have been received. 2. Certified copies of the priority documents have been received in Application No 3. Copies of the certified copies of the priority documents have been received in this National Stage application from the International Bureau (PCT Rule 17.2(a)). * See the attached detailed Office action for a list of the certified copies not received. 					
Attachment(s) 1) Notice of References Cited (PTO-892) 2) Notice of Draftsperson's Patent Drawing Review (PTO-948) 3) Information Disclosure Statement(s) (PTO/SB/08) Paper No(s)/Mail Date	4) Interview Summary Paper No(s)/Mail Da 5) Notice of Informal P 6) Other:	ate			

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DETAILED ACTION

Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1, 11, 18 and 19 rejected under 35 U.S.C. 103(a) as being unpatentable over Yamamoto (Japanese Patent JP2003184994A) in view of Takeda (US Patent 4,968,292).

Yamamoto discloses a rotating assembly (Fig. 1) comprising a(n):

Re claim 1

- Shaft (10) having an insertion portion (near 11; Fig. 4) and an outer circumferential surface (at 10; Fig. 4)
- Rotating member having an inner hole (near 24; Fig. 3), said rotating member being fixed to said shaft by inserting said shaft into said inner hole in an insertion direction (para. [0017])
- Diameter of said inner hole is smaller than an outer diameter of said insertion portion
 of said shaft (para. [0015] / L1-6), and a plurality of grooves (24) extending in the
 insertion direction are disposed on one of said inner hole and said outer
 circumferential surface of said shaft
- After the diameter of said inner hole is expanded by heating said rotating member,
 said shaft is inserted into said inner hole and said rotating member is cooled to reduce
 the diameter of said inner hole, said one of said inner hole and said outer

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circumferential surface of said shaft having said plurality of grooves presses and raises the other of said inner hole and said outer circumferential surface of said shaft such that said other of said inner hole and said outer circumferential surface of said shaft enters said plurality of grooves so that said rotating member is fixed to said shaft and formed (para. [0017]). **Note:** Regarding this limitation, the MPEP states, "[E] ven though product-by-process claims are limited by and defined by the process, determination of patentability is based on the product itself. The patentability of a product does not depend on its method of production. If the product in the product-by-process claim is the same as or obvious from a product of the prior art, the claim is unpatentable even though the prior product was made by a different process". See MPEP 2113.

• Rotating member is a cam piece (20) having an outer circumferential surface (at 22; Fig. 4) with a portion of said outer circumferential surface of said rotating member having a cam profile (Fig. 4), said cam profile extending from a first location on said outer circumferential surface of said rotating member to a second location on said outer circumferential surface of said rotating member (see first and second locations on surface near numeral 22 in Fig. 4)

As to claim 1, Yamamoto does not expressly disclose a large-diameter escape portion in said inner hole is disposed inward of one of said first and second locations, and said large-diameter escape portion is configured to prevent contact with said outer circumferential surface of said shaft when said rotating member is fixed to said shaft, and the plurality of grooves and said escape portion extend through an entire thickness of said rotating member.

Takeda teaches the use of a large-diameter escape portion (41) in an inner hole (near 41; Fig. 7) is disposed inward of one of said first and second locations (Fig. 7), and said large-diameter escape portion is configured to prevent contact with an outer circumferential surface of a shaft (34; C3 / L39-52) when said rotating member is fixed to said shaft (C6 / L39-45) and the plurality of grooves and said escape portion extend through an entire thickness of said rotating member (see in Fig. 7) for the purpose of promoting the ease of assembly (C3 / L53-64).

It would have been obvious to one having ordinary skill in the art at the time of the invention to provide a large-diameter escape portion in said inner hole is disposed inward of one of said first and second locations, and said large-diameter escape portion is configured to prevent contact with said outer circumferential surface of said shaft when said rotating member is fixed to said shaft, and the plurality of grooves and said escape portion extend through an entire thickness of said rotating member, as taught by Takeda, in the device of Yamamoto for the purpose of promoting the ease of assembly.

As to claim 1 further, Yamamoto as modified above does not expressly disclose the escape portion having a circumferential length that is at least equal to a circumferential length of two adjacent grooves of said plurality of grooves.

It would have been obvious to one having ordinary skill in the art at the time of the invention to provide the escape portion having a circumferential length that is at least equal to a circumferential length of two adjacent grooves of said plurality of grooves, since it has been held that where the general conditions of a claim are disclosed in the prior art, discovering the optimum or workable ranges involves only routine skill in the art. See MPEP 2144.05.

Yamamoto as modified above further discloses the following:

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Re claim 11

• Shaft (10) having an insertion portion (near 11; Fig. 4), said insertion portion having an outer diameter and an outer circumferential surface (at 10; Fig. 4)

- Rotating member having an inner hole (near 24; Fig. 3), said inner hole having a
 diameter that is smaller than the outer diameter of said insertion portion, and said
 rotating member is being fixed onto said shaft by inserting said shaft into said inner
 hole of said rotating member in an insertion direction (para. [0015] / L1-6)
- Plurality of grooves (24) extending in the insertion direction, said plurality of grooves being positioned on said inner hole and an outer circumferential surface of the shaft
- After the diameter of said inner hole is expanded by heating said rotating member, said shaft is inserted into said inner hole, and said rotating member is cooled to reduce the diameter of said inner hole, wherein said plurality of grooves are pressed into said shaft so that of the said inner hole is fixed to said outer circumferential surface of said insertion portion and formed (para. [0017]). **Note:** See above regarding MPEP 2113.
- Rotating member is a cam piece (20) having an outer circumferential surface with a portion of said outer circumferential surface of said rotating member having a cam profile, said cam profile extending from a first location on said outer circumferential surface of said rotating member to a second location on said outer circumferential surface of said rotating member (Fig. 3)
- Large-diameter escape portion (41; Takeda) in said inner hole is disposed inward of one of said first and second locations, and said large-diameter escape portion is

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configured to prevent contact with said outer circumferential surface of said shaft when said rotating member is fixed to said shaft (C3 / L39-52; Takeda)

• Escape portion has a circumferential length that is at least equal to a circumferential length of two adjacent grooves of said plurality of grooves, and wherein said plurality of grooves and said escape portion extend through an entire thickness of said rotating member (see at 41 in Fig. 7; Takeda)

Re claim 18

 Each of said plurality of grooves is formed in a trapezoidal shape (at 24a; para. [0015] / L14).

Re claim 19

- Each of said plurality of grooves has one of a trapezoidal shape, a circular shape, and a triangular shape (at 24a; para. [0015] / L14).
- 3. Claims 4 and 15 are rejected under 35 U.S.C. 103(a) as being unpatentable over Yamamoto (Japanese Patent JP2003184994A) in view of Takeda (US Patent 4,968,292), as applied to claims 1, 11, 18 and 19 above, and further in view of Arnold et al. (US Patent 5,207,120).

Yamamoto as modified above discloses all of the claim limitations, see above, but does not expressly disclose the hardness of the inner hole of the cam piece being higher than the hardness of the outer circumferential surface of the driving shaft.

Arnold et al. teaches the use of the hardness of the inner hole of the cam piece being higher than the hardness of the outer circumferential surface of the driving shaft (C4 / L49-55)

for the purpose of assuring that the insertion portion conforms with the inner hole upon installation (C4 / L52-53).

It would have been obvious to one having ordinary skill in the art at the time of the invention to provide the hardness of the inner hole of the cam piece being higher than the hardness of the outer circumferential surface of the driving shaft, as taught by Arnold et al., in the device of Yamamoto as modified above for the purpose of assuring that the insertion portion conforms with the inner hole upon installation.

Response to Arguments

Applicant's arguments with respect to claim 1, 4, 11, 15, 18 and 19 have been considered but are moot in view of the new ground(s) of rejection.

In response to applicant's argument that the examiner's conclusion of obviousness is based upon improper hindsight reasoning, it must be recognized that any judgment on obviousness is in a sense necessarily a reconstruction based upon hindsight reasoning. But so long as it takes into account only knowledge which was within the level of ordinary skill at the time the claimed invention was made, and does not include knowledge gleaned only from the applicant's disclosure, such a reconstruction is proper. See In re McLaughlin, 443 F.2d 1392, 170 USPQ 209 (CCPA 1971).

Conclusion

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, **THIS ACTION IS MADE FINAL**. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event, however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to DANIEL YABUT whose telephone number is (571)270-5526.

The examiner can normally be reached on Monday through Friday from 9:00 A.M. to 5:00 P.M. EST.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Richard W. Ridley can be reached on (571)272-6917. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free). If you would

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like assistance from a USPTO Customer Service Representative or access to the automated information system, call 800-786-9199 (IN USA OR CANADA) or 571-272-1000.

/DANIEL YABUT/ Examiner, Art Unit 3656 1/11/2011

/Richard WL Ridley/ Supervisory Patent Examiner, Art Unit 3656